



Particle Reduced, Efficient Gasoline Engines

**EUROPEAN COMMISSION**  
**Horizon 2020 | GV-2-2016 | Technologies for low emission light duty**  
**powertrains**  
**GA # 723954**

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| Deliverable No.     | PaREGEEn D2.3  |  |
| Deliverable Title   | Final TWC/GPF low emissions/low PN aftertreatment system                             |  |
| Deliverable Date    | 2018-05-31   |  |
| Deliverable Type    | REPORT   |  |
| Dissemination level | Confidential – member only (CO)  |  |
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| Status              | Final  |  |

## Summary

The initial objective of this Work Package 2 (WP2) is to improve the design of gasoline particulate filters (GPF) to address sub 23nm emissions. Using current vehicle technology and test bench equipment, improved filters will be devised. As part of this process, the substrate material, characteristics and geometry will be considered alongside the catalyst coating properties. In parallel with the filter development, there will be an interactive collaboration with WP's 3 and 4 to determine the aftertreatment system for the respective demonstrator vehicles. This is particularly the case for WP4, where a lean NO<sub>x</sub> system is required, and the engine exhaust temperature and composition characteristics will be critical for its design. Ultimately, for both applications, the particulate filter improvements will be integrated into the final exhaust systems supplied.

Deliverable 2.3, 'Final TWC/GPF low emissions/low PN aftertreatment system', is aimed at identifying the proposed combination of upstream catalyst and downstream gasoline particulate filter technology to suit the stoichiometric application in Work Package 3. Most of the work in this report is associated with the GPF, since the upstream catalyst is closely associated with the engine technology used and needs to be verified by testing within Work Package 3. Therefore, the upstream catalyst supplied for the first iteration of testing is only briefly discussed at this stage.

A combination of test rig and chassis dynamometer vehicle data is reported. For the latter, a harsh 'Random Aggressive' and WLTC tests have been employed.

GPF substrates supplied by NGK and coated by Johnson Matthey have been used in this study. Two substrate wall thicknesses and two coating technologies are compared. One of the coating technologies is a reference ('Ref.') and the other ('Dev. 2') has been suggested as optimal in Deliverables 2.1 and 2.2. The 'Ref.' formulation showed increased backpressure and potentially better filtration efficiency when the thicker walled substrate was used. The 'Dev. 2' coating gave less sensitivity in terms of PN filtration efficiency to wall thickness. Overall, the 'Dev. 2' formulation of a 300/8 substrate remained the best compromise of PN filtration efficiency and backpressure.

## Appendix A – Acknowledgement

The author(s) would like to thank the partners in the project for their valuable comments on previous drafts and for performing the review.

Project partners:

| #  | Partner | Partner Full Name                             |
|----|---------|---|
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| 2  | DAI     | DAIMLER AG                                    |
| 3  | JLR     | JAGUAR LAND ROVER LIMITED                     |
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This project has received funding from the European Union's Horizon2020 research and innovation programme under Grant Agreement no. 723954.